Prescott Wastewater System

Sewage Works # 110001122

Annual Report

Prepared for: Town of Prescott

Reporting Period of January 1st – December 31st 2021

Issued: March 14, 2022

Revision: 0

Operating Authority:



This report has been prepared to meet the requirements of ECA #6996-9ZYNWH

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Operations and Compliance Reliability Indices

Compliance Event	# of Events
Ministry of Environment Inspections	0
Ministry of Labour Inspections	0
Non-Compliance	0
Spills/Bypasses/Overflows	0
Sewer Main Blockages	0

System Process Description

Prescott's sewage collection system is a gravity fed collection system consisting of combined sanitary and storm sewers. Five pumping stations pump wastewater from the collection system to the wastewater treament facility.

Prescott's wastewater treatment plant is a Class III treatment facility. Raw sewage is pumped to the facility from an onsite pumping station (SPS #6), which is equipped with an influent bar screen and three dry well pumps. Wastewater passes through the inlet headworks where solids are removed using a mechanical rotary screen and conveyor. Grit is then removed using two parallel vortex grit separators. Aluminum sulphate is injected downstream of the grit separators to assist in phosphorous removal. The wastewater then enters three parallel, continuous-flow Sequencing Batch Reactors (SBRs) which operate with automated cycles (air off, air on, settle, and decant). Each SBR is equipped with a fine bubble aeration system, submersible mixer, variable speed effluent decanter and sludge removal pump. Effluent decanted from the SBRs enters an equalization tank where a pinch valve acts to ensure consistent flow through the UV disinfection system. The UV disinfection system consists of one channel with two units, one duty and one standby. Following disinfection, the effluent passes through an outfall chamber where grey water is recovered for plant processes before discharging to the St. Lawrence River.

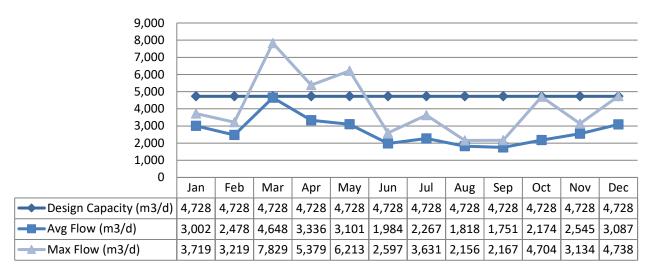
Activated sludge which has been removed from the SBRs is pumped to a two-stage aerobic digester equipped with a coarse bubble aeration system and manual decant arms. Activated sludge is stabilized (or digested) and dewatered, with the supernatant returning to the plant headworks. Digested sludge is then pumped to one of two large holding tanks, each equipped with a coarse bubble aeration system and manual decant arm, where further dewatering occurs. From the holding tanks, liquid sludge can be pumped to one of two large drying beds or hauled offsite for land application.

Flows

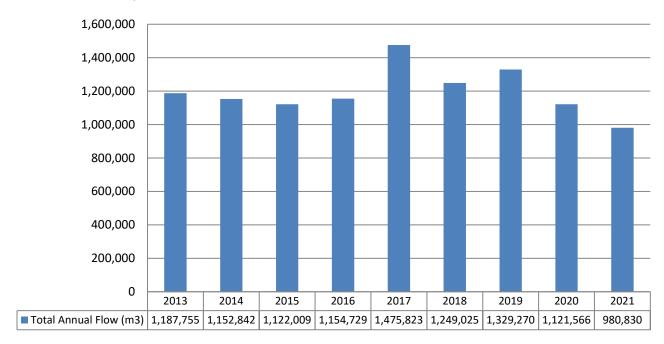
The hydraulic flows reaching the treatment facility in 2021 averaged 2682 m³/day which represents 57% of the 4,728 m³/day design.

Raw Flows

2021 Raw Flows:



Annual Raw Flow Comparison:



Effluent Flow

A total of 1,003,648 m³ of effluent was discharged from Prescott's wastewater treatment facility in 2021. Please refer to the Performance Assessment Reports in Appendix A for details.

Effluent Quality Assurance or Control Measures

Effluent control measures include in-house sampling and testing for operational parameters. In-house testing provides real time results which are used to enhance process and operational performance. Samples are collected by OCWA's competent and licensed staff using approved methods and protocols for sampling including those specified in the Ministry's Procedure F-10-1, "Procedures for Sampling and Analysis Requirements for Municipal and Private Sewage Treatment Works", the Ministry's publication, "Protocol for the Sampling and Analysis of Industrial/Municipal Wastewater" and the publication, "Standard Methods for the Examination of Water and Wastewater".

Effluent samples collected during the reporting period were submitted to Caduceon in Kingston for analysis, with the exception of pH, temperature and un-ionized ammonia. Caduceon is accredited by the Canadian Association for Laboratory Accreditation (CALA). Accredited labs must meet strict provincial guidelines including an extensive quality assurance/quality control program. By choosing this laboratory, OCWA is ensuring appropriate control measures are undertaken during sample analysis.

The pH and temperature parameters were analyzed in the field at the time of sample collection by certified operators to ensure accuracy and precision of the results obtained. Un-ionized ammonia was calculated using the total ammonia nitrogen concentration, pH and temperature as required by the facility's ECA.

Effluent Quality

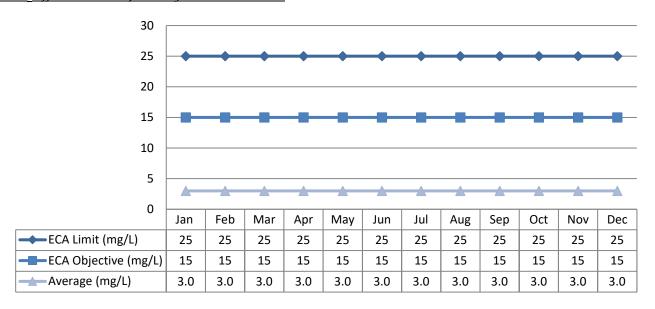
The monthly average concentrations of the carbonaceous biochemical oxygen demand (CBOD₅), total suspended solids (TSS), total ammonia nitrogen (TAN), and total phosphorus (TP) remained below the effluent objectives and limits outlined in the facility's ECA during 2021. In addition, the effluent pH remained within the limits and objectives throughout the year. The geometric mean density of E. Coli in the effluent also remained within the ECA limit and objective in 2021.

Effluent results from the wastewater treatment facility for 2021 are tabulated below. Please refer to the Performance Assessment Reports attached in Appendix A for details.

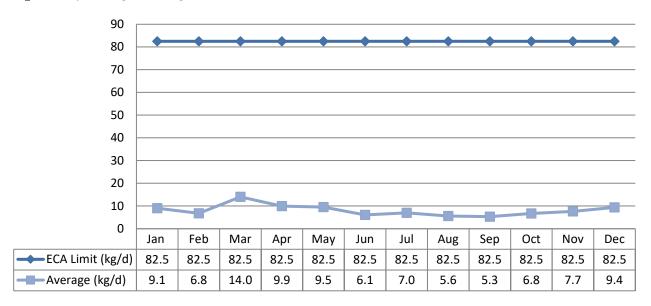
Carbonaceous Biochemical Oxygen Demand (5-Day)

Monthly Average	ECA Limit	ECA Objective	Exceedance
Concentration (mg/L)	25	15	No
Loading (kg/d)	118	-	No

<u>CBOD</u>₅ <u>Effluent Monthly Average Concentrations:</u>



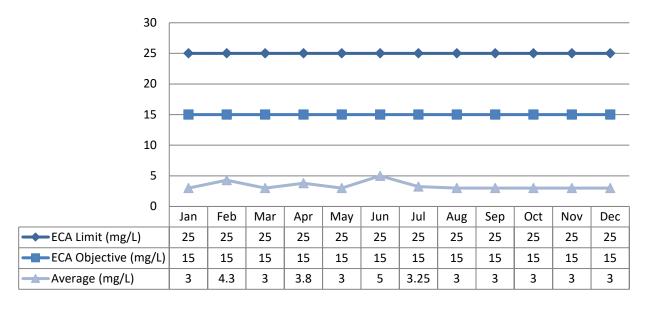
<u>CBOD₅ Monthly Average Loading:</u>



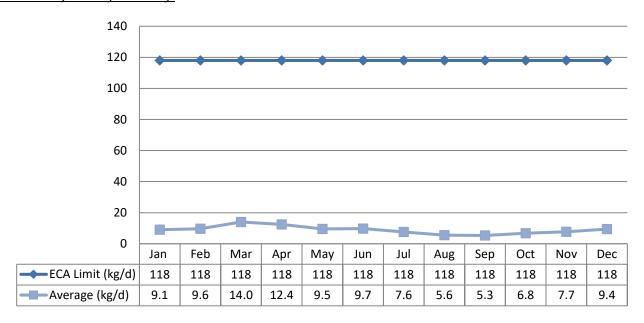
Total Suspended Solids

Monthly Average	ECA Limit	ECA Objective	Exceedance
Concentration (mg/L)	25	15	No
Loading (kg/d)	118	-	No

TSS Effluent Monthly Average Concentrations:



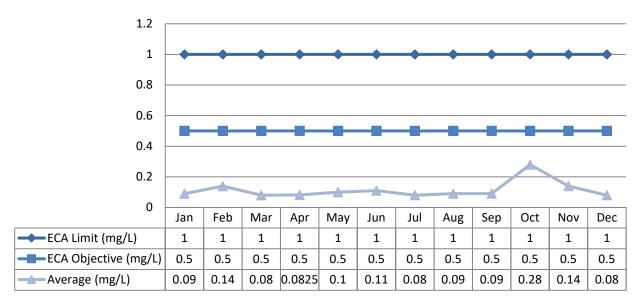
TSS Monthly Average Loading:



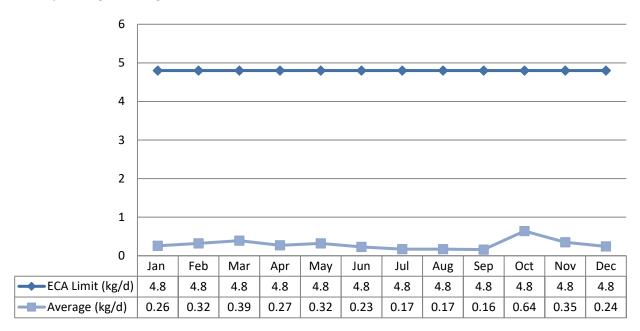
Total Phosphorus

Monthly Average	ECA Limit	ECA Objective	Exceedance
Concentration (mg/L)	1.0	0.5	No
Loading (kg/d)	4.8	-	No

TP Effluent Monthly Average Concentrations:



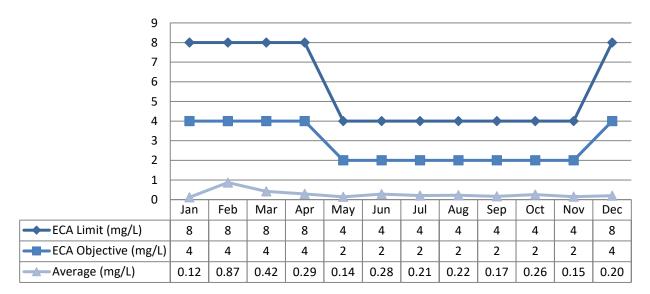
TP Monthly Average Loading:



Total Ammonia Nitrogen

Discharge Period	ECA Limit	ECA Objective	Exceedance
May 1 – Nov 30	4.0	2.0	No
Dec 1 – April 30	8.0	4.0	No

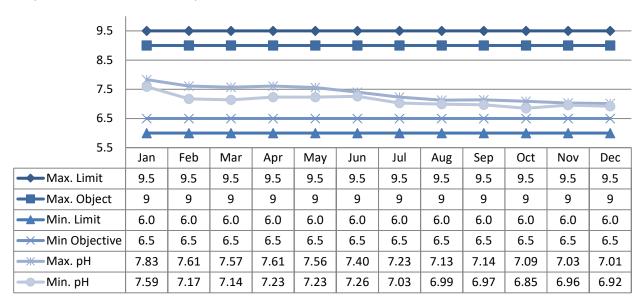
TAN Effluent Monthly Average Concentrations:



pН

Re	porting Period	ECA Limit	ECA Objective	Exceedance
	All results	6.0 – 9.5	6.5 – 9.0	No

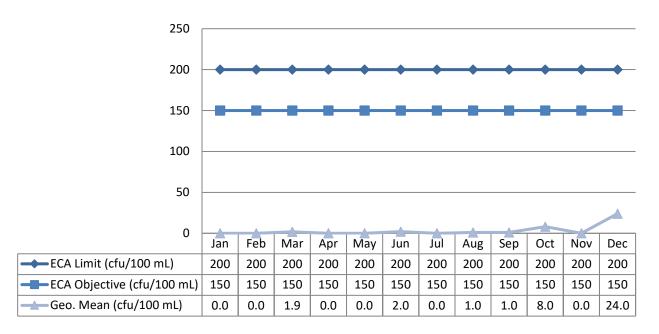
Monthly Minimum and Maximum pH Results:



E. Coli

Monthly Average	ECA Limit	ECA Objective	Exceedance
Geometric Mean Density (cfu/ 100 mL)	200	150	No

E. Coli Monthly Geometric Mean Density (cfu/100 mL):



One sample was collected in 2021 and tested for acute lethality to Rainbow Trout and Daphnia Magna. Results are displayed as % mortality. An adverse result is indicated by a > 50% mortality rate.

Date	Rainbow Trout	Daphnia Magna
21-07-2021	10%	3.3%

Operating Issues

No operational challenges noted in 2021.

Maintenance

Flow Meter Calibration and Maintenance

Copies of the flow meter calibration certificates for 2021 are attached in Appendix B.

Maintenance Summary

Description

- Composite Sampler Heater
- SBR #2 Inspection / Air Diffuser Replacement
- SBR #2 Mixer Rebuild
- Auger Monster Repairs Auger & Brush Replacement
- Diffuser Inspection, Repair in Digester #1
- Grey Water System Repair
- Hazardous Gas Detector Repair
- Decant Arm #2 Rebuild
- Grit Sump Pump Replaced
- Rebuild Pump #2 Aerobic Biosolids
- Ultraviolet Components
- Effluent Pipe Divers Inspection
- SBR Blower Rebuild
- VFD Installation on Digester Blowers
- Pump #4 @ Sewage Pumping Station # 6 Rebuild
- New Pump #3 @ Sewage Pumping Station Boundary St.
- Pressure Level Sensor Replacement at Sewage Pumping Stations
- Flat Roof Repair Sewage Pumping Station #5
- Debris Removed from South Drying Bed
- Substation Sprayed for Vegetation Removal

Notice of Modifications

Date	Process	Modification	Status
	No	one to report.	

Sludge Generation

In 2021, a total of 4,720m³ of liquid bio-solids was hauled offsite by Terrapure Environmental and utilized as soil conditioner. Of this, 440 m³ was hauled to a processing facility in May, and 2000 m³ was spread in May (NASM Submission ID #23731). In the fall, 520 m³ was hauled to a processing facility and 1760m³ was spread in October (NASM Submission ID #22432). It is anticipated that approximately the same volume of sludge will be generated in 2022.

Summary of Complaints

Location	Date	Nature of Complaint	Actions Taken	
	No complaints were documented during the reporting period.			

Summary of Abnormal Discharge Events

Bypass/Overflow

No overflows occurred in 2021.

Date	Location	Duration (hh:mm)	Estimated Volume (m3)	SAC Ref. #	Details	
	None to report.					

Spills

None to report.

Appendix A

Performance Assessment Reports

ONTARIO CLEAN WATER AGENCY PERFORMANCE ASSESSMENT REPORT

OWNER: PROJECT:

TOWN OF PRESCOTT
PRESCOTT WNTP
110001122
THREE SEQUENTIAL BATCH REACTORS AND AEROBIC SLUDGE DIGESTION WORKS NUM.: DESCRIPTION:

YEAR: WATER COURSE: DESIGN CAPACITY:

2021 ST. LAWRENCE 4,728 m³/d

		RAW			TREATED			RAW				SLUDGE	
MONTH	Total	Avg Day	Max Day	Effluent	Effluent	Effluent	Avg Raw	Avg Raw	Avg Raw	Avg. Raw	Sludge to	Liquid Sludge	Dry Sludge
WONTH	Flow	Flow	Flow	Flow	Avg Flow	Max Flow	BOD	TSS	PHOS.	TKN	Drying Beds	Hauled	Hauled
	m ³	m ³	m³/d	m ³	m3	m³/d	(mg/L)	(mg/L)	(mg/L)	(mg/L)	m ³	m ³	m ³
JAN	93,065	3,002	3,719	93,670	3,022	3,739	312	760	10.70	54.6			
FEB	69,376	2,478	3,219	70,148	2,505	3,249	283	550	8.80	51.2			
MAR	144,078	4,648	7,829	144,882	4,674	8,109	161	310	4.40	28.5			
APR	100,085	3,336	5,379	102,603	3,420	5,400	157	500	5.57	27.5			
MAY	96,129	3,101	6,213	98,546	3,179	6,164	67	135	2.10	15.9		2440	
JUN	59,522	1,984	2,597	62,908	2,097	2,632	237	565	5.44	37.8			
JUL	70,267	2,267	3,631	72,192	2329	4,122	205	490	5.40	35.9			
AUG	56,358	1,818	2,156	57,670	1860	2,084	73	52	2.22	23.6			
SEPT	52,537	1,751	2,167	55,032	1834	2,385	208	630	8.83	40.6			
OCT	67,387	2,174	4,704	69,780	2251	4,492	145	432	3.50	27.5		2280	
NOV	76,336	2,545	3,134	79,110	2637	3,194	49	40	1.79	20.3			
DEC	95,691	3,087	4,738	97,107	3,132	4,922	32	44	0.91	12.4			
TOTAL	980,830			1,003,648							0	4720	0
AVG		2,682			2,745		161	376	4.97	31			
MAX			7,829			8,109							
CRITERIA		4,728	16,000										
COMPLIANCE		YES	YES										

Comments: Average raw BOD, TP and TSS based on 24hr composite sample results

2021 - PRESCOTT WWTP EFFLUENT SAMPLING MONTHLY AVERAGES

MONTH	DATE		CBOD ₅ (mg/L)		TSS (mg/L)	TP (mg/L)	NH ₃ (mg/	L)	E. Coll (CFU/100ml)
	05-Jan-21	<	3	<	3	0.05	0.1		0
	12-Jan-21	<	3	<	3	0.05	0.08		2
	19-Jan-21	<	3	<	3	0.14	0.18		3
January	25-Jan-21	\vdash	3	-	3	0.1	0.00	,	
	Monthly Average		3		3	0.09	0.12	2	0
	Compliant?		YES		YES	YES	YES		YES
	02-Feb-21	<	3		5	0.24	0.49		1
	09-Feb-21	<	3	\top	4	0.1	0.08		9
	17-Feb-21	<	3		5	0.14	0.41		- 11
February	23-Feb-21	<	3	<	3	0.09	2.49)	0
		_		\perp					
	Monthly Average		3.0	\vdash	4.3	0.14	0.87		0
	Compliant?		YES		YES	YES	YES		YES
	03/02/21	<	3	\vdash	3	0.12	0.14		2
	03/09/21	<	3	<	3	0.1	0.09		4
March	03/16/21	<	3	<	3	0.06	1.34 0.29		3
March	03/30/21	<	3	-	3	0.07	0.25		+ i
	Monthly Average	-	3.0		3.0	0.08	0.42		1.89
	Compliant?		YES		YES	YES	YES		YES
	04/06/21	<	3		5	0.07	0.3		12
	04/13/21	<	3	+	4	0.07	0.56		0
	04/20/21	-	3	<	3	0.07	0.13		0
April	04/27/21	<	3	<	3	0.09	0.15		Ö
-									
	Monthly Average		3		3.8	0.0825	0.29		0
	Compliant?		YES		YES	YES	YES	6	YES
	04-May-21	<	3		3	0.07	0.13		0
	11-May-21	<	3		3	0.09	0.11		5
	18-May-21	٧	3		3	0.12	0.12		0
May	25-May-21	<	3	<	3	0.12	0.18	3	0
	Monthly Average			\vdash		5.45	5.44		_
	Monthly Average		3	+	3.00	0.10	0.14		0
	Compliant?		YES		YES	YES	YES		YES
	01-Jun-21	<	3	<	3	0.12	0.21		0
	08-Jun-21	<	3	<	3	0.12	0.18		1 1770
luma	15-Jun-21 22-Jun-21	<	3	+	3 5	0.10 0.11	0.34 0.47		1700 9
June	29-Jun-21	<	3	+	10	0.12	0.47		166
	Monthly Average	-	3		5	0.12	0.28		1.98
	Compliant?		YES		YES	YES	YES		YES
	07-Jul-21	<	3	<	3	0.07	0.18		250
	13-Jul-21	<	3	-	4	0.1	0.35		1
	20-Jul-21	<	3	<	3	0.07	0.17		Ó
July	27-Jul-21	<	3	<	3	0.06	0.13		0
				\top					
	Monthly Average		3		3.25	0.08	0.21		0
	Compliant?		YES		YES	YES	YES	S	YES
	03-Aug-21	٧	3		3	0.1	0.13	}	0
	10-Aug-21	<	3	<	3	0.07	0.13		16
	17-Aug-21	<	3	<	3	0.08	0.36		2
August	24-Aug-21	<	3	<	3	0.1	0.25		28
	31-Aug-21 Monthly Average	<	3	<	3 3.00	0.1	0.23		7
			YES	-	YES	YES			VEC
	Compliant?						YES		YES
	07-Sep-21 14-Sep-21	<	3	<	3	0.09	0.14 0.15		62 15
	21-Sep-21	-	3	+~	3	0.09	0.10		6
September	28-Sep-21	-	3	\top	3	0.03	0.17		0
ocpution.		Ĺ	-	\top	-	1	<u> </u>		
	Monthly Average		3		3	0.09	0.17	7	1
	Compliant?		YES		YES	YES	YES		YES
	05-Oct-21	<	3	<	3	0.14	0.2		64
	12-Oct-21	<	3	<	3	0.21	0.19)	1
	19-Oct-21	<	3		3	0.5	0.47		1
October	26-Oct-21	<	3	<	3	0.28	0.18	3	65
	Monthly Assessed		3.0		3.0	0.00	0.00		
	Monthly Average		3.0		3.0	0.28	0.26		8 VEC
	Compliant?		YES		YES	YES	YES		YES
	02-Nov-21	<	3	<	3	0.16	0.31		2
	09-Nov-21 16-Nov-21	*	3	<	3	0.16 0.12	0.14 0.14		2
Mountaine	23-Nov-21	<	3	<	3	0.12	0.14		18
November	30-Nov-21	<	3	<	3	0.13	0.11		25
	Monthly Average	-	3	-	3	0.11	0.07		0
	Compliant?		YES		YES	YES	YES		YES
	07-Dec-21	<	3	<	3	0.08	0.1		92
	14-Dec-21	<	3	+	3	0.08	0.18		24
	21-Dec-21	<	3	+	3	0.08	0.12		20
December	29-Dec-21	<	3	<	3	0.07	0.4		8
			-		-				
	Monthly Average		3.0		3	0.08	0.20)	24
	Compliant?		YES		YES	YES	YES		YES

2021 - PRESCOTT WWTP LOADING CALCULATIONS

MONTH	Total Effluent Flow (m³)		CBOD ₆	TSS	TP	NH ₃
		Monthly Average (mg/L)	3.0	3.0	0.085	0.12
January	93,670	Loading (kg/d)	9.06	9.06	0.26	0.38
		Compliant?	YES	YES	YES	YES
		Monthly Average (mg/L)	3.00	4.3	0.14	0.87
February	70,148	Loading (kg/d)	6.79	9.62	0.32	1.98
		Compliant?	YES	YES	YES	YES
		Monthly Average (mg/L)	3.0	3.0	0.08	0.42
March	144,882	Loading (kg/d)	14.02	14.02	0.39	1.97
		Compliant?	YES	YES	YES	YES
		Monthly Average (mg/L)	3.0	3.75	0.08	0.29
April	102,603	Loading (kg/d)	9.93	12.41	0.27	0.94
		Compliant?	YES	YES	YES	YES
		Monthly Average (mg/L)	3.0	3	0.10	0.14
May	98,546	Loading (kg/d)	9.54	9.54	0.32	0.43
		Compliant?	YES	YES	YES	YES
	June 62,908	Monthly Average (mg/L)	3.0	4.8	0.11	0.28
June		Loading (kg/d)	6.09	9.74	0.23	0.57
		Compliant?	YES	YES	YES	YES
		Monthly Average (mg/L)	3.0	3.3	0.08	0.21
July	July 72,192	Loading (kg/d)	6.99	7.57	0.17	0.48
		Compliant?	YES	YES	YES	YES
		Monthly Average (mg/L)	3.0	3.0	0.09	0.22
August	57,670	Loading (kg/d)	5.58	5.58	0.17	0.41
		Compliant?	YES	YES	YES	YES
		Monthly Average (mg/L)	3.0	3	0.09	0.17
September	55,032	Loading (kg/d)	5.33	5.33	0.16	0.30
		Compliant?	YES	YES	YES	YES
		Monthly Average (mg/L)	3.0	3.0	0.28	0.26
October	69,780	Loading (kg/d)	6.75	6.75	0.64	0.59
		Compliant?	YES	YES	YES	YES
		Monthly Average (mg/L)	3	3.0	0.14	0.15
November 79,110		Loading (kg/d)	7.66	7.66	0.35	0.39
		Compliant?	YES	YES	YES	YES
		Monthly Average (mg/L)	3.0	3.0	0.08	0.20
December	97,107	Loading (kg/d)	9.40	9.40	0.24	0.63
		Compliant?	YES	YES	YES	YES

2021 - PRESCOTT WWTP EFFLUENT UN-IONIZED AMMONIA

Sample	Sample	Sample Temp.	Dissociation	Effluent	Fraction of	Total Ammonia	Un-ionized
Date	Temperature	Kelvin	Constant	Sample pH	Un-ionized	(mg/L)	Ammonia
	° C		pK.	on-site	Ammonia	(NH3 + NH4 as N)	(mg/L)
01/05/2021	9.9	283.02	9.74	7.67	0.0085	0.1	0.00119
01/12/2021	9.9	283.02	9.74	7.66	0.0083	0.1	0.00119
01/12/2021	9.2	282.37	9.76	7.59	0.0067	0.00	0.00121
01/25/2021	8.5	281.66	9.78	7.83	0.0110	0.08	0.00088
02/02/2021	7.2	280.32	9.83	7.61	0.0060	0.49	0.00294
02/09/2021	8.9	282.05	9.77	7.17	0.0025	0.08	0.00020
02/17/2021	8.4	281.55	9.79	7.17	0.0024	0.41	0.00099
02/23/2021	13.7	286.85	9.61	7.18	0.0037	2.49	0.00928
03/02/2021	13.5	286.65	9.61	7.14	0.0033	0.14	0.00047
03/09/2021	15.8	288.95	9.54	7.20	0.0046	0.09	0.00041
03/16/2021	13.3	286.45	9.62	7.57	0.0088	1.34	0.01183
03/23/2021	8.9	282.05	9.77	7.31	0.0035	0.29	0.00100
03/30/2021	8.3	281.45	9.79	7.53	0.0055	0.25	0.00137
04/06/2021	9.0	282.15	9.77	7.45	0.0048	0.3	0.00144
04/13/2021	10.5	283.65	9.71	7.56	0.0070	0.56	0.00390
04/20/2021	13.4	286.55	9.62	7.23	0.0041	0.13	0.00053
04/27/2021	8.6	281.75	9.78	7.61	0.0067	0.15	0.00101
05/04/2021	9.1	282.25	9.76 9.61	7.56 7.23	0.0062 0.0041	0.13 0.11	0.00081 0.00045
05/11/2021 05/18/2021	13.5 13.2	286.65 286.35	9.61	7.23	0.0041	0.11	0.00045
05/25/2021	18.8	291.95	9.02	7.36	0.0062	0.12	0.00075
06/01/2021	16.0	289.15	9.53	7.30	0.0058	0.10	0.00148
06/08/2021	19.7	292.85	9.41	7.27	0.0072	0.18	0.00129
06/15/2021	18.0	291.15	9.47	7.26	0.0072	0.16	0.00129
06/22/2021	19.0	292.15	9.43	7.32	0.0076	0.47	0.00358
06/29/2021	21.7	294.85	9.35	7.40	0.0111	0.2	0.00222
07/06/2021	20.0	293.15	9.40	7.23	0.0067	0.18	0.00120
07/13/2021	20.2	293.35	9.40	7.03	0.0043	0.35	0.00150
07/20/2021	19.9	293.05	9.41	7.08	0.0047	0.17	0.00080
07/27/2021	19.8	292.95	9.41	7.10	0.0049	0.13	0.00064
08/03/2021	19.9	293.05	9.41	7.06	0.0045	0.13	0.00058
08/10/2021	21.0	294.15	9.37	7.10	0.0053	0.13	0.00069
08/17/2021	20.9	294.05	9.37	7.13	0.0057	0.36	0.00204
08/24/2021	21.8	294.95	9.35	7.07	0.0053	0.25	0.00132
08/31/2021	21.6	294.75	9.35	6.99	0.0043	0.23	0.00100
09/07/2021	19.5	292.65	9.42	6.97	0.0035	0.14	0.00050
09/14/2021	20.5	293.65	9.39	7.14	0.0056	0.15	0.00085
09/21/2021 09/28/2021	20.1 19.4	293.25 292.55	9.40 9.42	7.08 7.09	0.0048 0.0046	0.21 0.17	0.00100 0.00079
10/05/2021	19.4	292.55	9.42	7.09	0.0045	0.17	0.00079
10/12/2021	20.3	293.45	9.39	6.85	0.0029	0.2	0.00054
10/19/2021	17.4	290.55	9.49	6.90	0.0029	0.19	0.00122
10/19/2021	13.9	287.05	9.60	7.03	0.0027	0.47	0.00122
11/02/2021	14.9	288.05	9.57	6.95	0.0024	0.10	0.00075
11/09/2021	15.5	288.65	9.55	6.98	0.0027	0.14	0.00038
11/16/2021	13.6	286.75	9.61	6.96	0.0022	0.14	0.00031
11/23/2021	13.4	286.55	9.62	6.98	0.0023	0.11	0.00025
11/30/2021	11.9	285.05	9.67	7.03	0.0023	0.07	0.00016
12/07/2021	11.2	284.35	9.69	6.99	0.0020	0.1	0.00020
12/14/2021	9.9	283.05	9.73	7.01	0.0019	0.18	0.00034
12/21/2021	9	282.15	9.77	6.92	0.0014	0.12	0.00017
12/29/2021	9.6	282.75	9.75	7.01	0.0018	0.4	0.00073
		273.15	10.08		0.0000		0.00000

2021 - PRESCOTT WWTP MONTHLY AEROBIC BIOSOLIDS CONCENTRATION RATIO

	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec
Ammonia	15	1.585	8.33	118.6	10.75	73.3	224.295	0.335	0.265	0.08	21.6	54.0
Nitrate	0	0	0	1	0	0	0.65	0.1	0.55	4.40	0.75	0.15
Ammonia + Nitrate	15	1.7	8.4	119.1	10.9	73.4	224.945	0.435	0.815	4	22.4	54.2
Total Phosphorus	389	253	411	400	308	292.0	326.5	271.5	426	342	586	477
Total Solids	51300	22500	14650	18950	10075	14100.0	11750	11950	11900	12000	25000	19700
Aluminum	414	2494	373	568	387	422.0	415.5	388	560.5	495	776	1027.5
Arsenic	0.10	0.10	0.10	0.10	0.15	0.10	0.1	0.11	0.1	0.10	0.2	0.2
Cadmium	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03
Chromium	0.46	0.27	0.33	0.50	0.42	0.39	0.375	0.38	0.56	0.42	0.805	0.885
Cobalt	0.04	0.03	0.03	0.03	0.04	0.04	0.045	0.03	0.045	0.04	0.07	0.075
Copper	5.25	3.58	4.02	6.21	4.21	4.55	4.45	4.26	5.355	5	10.175	11.55
Lead	0.50	0.35	0.30	0.50	0.30	0.40	0.35	0.35	0.4	0.35	0.7	0.75
Mercury	0.02	0.01	0.01	0.01	0.01	0.01	0.004	0.007	0.008	0.01	0.0145	0.01
Molybdenum	0.12	0.09	0.09	0.14	0.10	0.10	0.095	0.085	0.14	0.11	0.24	0.28
Nickel	0.29	0.20	0.24	0.31	0.26	0.27	0.275	0.295	0.355	0.30	0.605	0.655
Selenium	0.10	0.10	0.10	0.10	0.10	0.10	0.1	0.1	0.1	0.10	0.15	0.1
Zinc	5.93	4.54	3.87	6.37	4.62	4.32	4.355	4.22	5.485	5.1	10.875	12.25

Metals ratio = mg metals/kg solids

		Metal/Solids Ratio (Sludge)											
	Jan	Feb	Mar	Apr	May	June	July	Aug	Sept	Oct	Nov	Dec	Limit
Arsenic	1.95	4.44	6.83	5.28	14.89	7.09	8.51	9.21	8.40	8.33	8.00	10.15	170
Cadmium	0.58	1.33	2.05	1.58	2.98	2.13	2.55	2.51	2.52	2.50	1.20	1.52	34
Chromium	8.9	12.0	22.2	26.1	41.7	27.7	31.9	31.8	47.1	35.00	32.20	44.92	2800
Cobalt	0.68	1.33	2.05	1.58	3.47	2.48	3.83	2.51	3.78	2.92	2.80	3.81	340
Copper	102	159	274	327	417	323	379	356	450	405.42	407.00	586.29	1700
Lead	9.75	15.56	20.48	26.39	29.78	28.37	29.79	29.29	33.61	29.17	28.00	38.07	1100
Mercury	0.33	0.40	0.44	0.63	0.50	0.53	0.34	0.59	0.67	0.50	0.58	0.51	11
Molybdenum	2.34	3.78	5.80	7.12	9.93	6.74	8.09	7.11	11.76	9.17	9.60	14.21	94
Nickel	5.56	8.67	16.04	16.36	25.31	18.79	23.40	24.69	29.83	25.00	24.20	33.25	420
Selenium	1.95	4.44	6.83	5.28	9.93	7.09	8.51	8.37	8.40	8.33	6.00	5.08	34
Zinc	115	202	264	336	458	306	371	353	461	422.50	435.00	621.83	4200
								•					
Sludge is Acceptable	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	

SOME ANALYSIS RESULTS EXPRESSED AS "<" (LESS THAN);HOWEVER, IN ORDER TO COMPLETE THE CALCULATION, ONLY THE NUMERIC VALUE WAS USED; THEREFORE THE AVG. CONC. IS GREATER THAN ACTUAL.

Appendix B

Flow Meter Calibration Reports



03-1333 Michael St Ottawa, ON K1B-3M9 Ph. 613 248-1999 Fax: 613 248-1997

The Town of Prescott

Waste Water Treatment Plant
Verification of Instrumentation

Report April 28, 2021

Prepared For: Prescott W.W.T.P.

Calibration Date: April 27, 2021

Calibration Due: April 27, 2022

Verifications performed by: Tim Stewart

Report prepared by: Tim Stewart



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1 List of Verified Devices

This letter is to confirm that annual verification on the following devices has been completed.

ID	Process	Make/Model	Results
FIT-103	Sludge Loading	ABB/Magmaster	Passed
FIT-102	Supernatant	ABB/Magmaster	Passed
FIT-101	RAS/WAS	ABB/Magmaster	Passed
FIT-104	Sewage Influent	ABB/Magmaster	Passed
FIT-301	Sewage Effluent	Siemens/OCM III	Passed
FIT-701	Sewage Pump Station #5	Rosemount/8712	Passed



2 Equipment Used

The following equipment was used to perform the calibrations:

Fluke 725 Multifunction Process Calibrator used to measure current. Level Simulator for the Flume Flow Meters ABB Checkmaster for Magnetic Flow Meters Rosemount 8714d Simulator

3 Procedures Used

To verify the equipment standard verification procedures developped by the Township were used and standard industry practice.

3.1 Flowmeter Verification

Verification, Magnetic Flow Meter:

The verification of ABB Flow measuring devices (the device under test) are checked for the following characteristic values:

- 1. Functionality and deviation in flow measurement.
- 2. Deviation in the current and frequency outputs in reference to the flow rate data determined by the measuring device.

<u>Measuring devices</u>: The verification system consists of the Checkmaster flow simulator and the appropriate connection cables.



Verification of Flume Flow Meters:

By use of a mechanical level simulating tool installed in the Parshall Flume an exact level can be simulated causing the transmitter to display flow based on the simulator adjusted level.

Shown below is a picture of a simple level simulator used to simulate flows/levels in a Parshall Flume.



By adjusting the reflector upward from the bottom ridge of the base, which will sit on the floor of the flume directly under the level sensor, the flow meter will transmit and display the flow proportional to the simulated level. In this case a 24inch Parshall flume with the simulator set to 240mm can be verified against the chart on the next page. The flow on the transmitter should be comparable to 156.4 l/s.

CapitalContrels

03-1333 Michael St Ottawa, ON K1B-3M9 Ph. 613 248-1999 Fax: 613 248-1997

FLOW CHART GREYLINE INSTRUMENTS INC. 24° Parshall Flume

Formula: Q = KH^n, where: Q = Flow in Liters per Second. $K = 0.031982 \\ H = Head in Millimeters. \\ n = 1.5500 \\ H maximum: 750.0 Millimeters \\ H increment: 5 Millimeters$

mm	L/s	mm	L/s	nm .	L/s	mm	L/s
5.000	0.3875	195.0	113.4	385.0	325.4	575.0	605.9
10.00	1.135		117.9	390.0		580.0	614.1
15.00	2.127	205.0	122.5	395.0	338.6	585.0	622.3
20.00	3.323	210.0	127.2	400.0	345.2	590.0	630.6
25.00	4.696	215.0	131.9	405.0	351.9	595.0	638.9
30.00	6.229	220.0	136.7	410.0	358.7	600.0	647.2
35.00	7.911	225.0	141.5	415.0	365.5	605.0	655.6
40.00	9.730	230.0	146.4	420.0	372.3	610.0	664.0
45.00	11.68	235.0	151.4	425.0	379.2	615.0	672.5
50.00	13.75	240.0	156.4	430.0	386.2	620.0	681.0
55.00	15.94	245.0	161.5	435.0	393.2		689.5
60.00	18.24	250.0	166.6	440.0		630.0	698.1
65.00	20.65	255.0	171.8	445.0	407.3	635.0	706.7
70.00	23.16	260.0	177.1	450.0	414.4	640.0	715.3
75.00	25.78	265.0	182.4	455.0	421.5	645.0	724.0
80.00	28.49	270.0		460.0		650.0	732.7
85.00	31.30	275.0	193.1	465.0	436.0	655.0	741.5
90.00	34.20	280.0	198.6	470.0	443.3	660.0	750.2
95.00	37.19	285.0	204.1	475.0	450.6	665.0	759.1
100.0	40.26		209.7	480.0		670.0	767.9
105.0	43.43	295.0	215.3			675.0	776.8
110.0	46.67	300.0	221.0	490.0	472.8	680.0	785.8
115.0	50.00	305.0	226.8	495.0	480.3	685.0	794.8
120.0	53.41	310.0	232.6	500.0	487.9	690.0 695.0	803.8
125.0	56.90	315.0	238.4	505.0			812.8
130.0 135.0	60.47 64.11	320.0	250.2	510.0 515.0	503.1 510.8	700.0	821.9 831.0
140.0	67.83	330.0	256.2	520.0	518.5	710.0	840.2
145.0	71.62	335.0	262.3	525.0	526.2	715.0	849.3
150.0	75.48	340.0	268.4			720.0	858.6
155.0	79.42	345.0	274.5	535.0	541.8	725.0	867.8
160.0	83.43	350.0	280.7	540.0	549.7	730.0	877.1
165.0	87.50	355.0	286.9	545.0	557.6	735.0	886.5
170.0	91.64	360.0	293.2	550.0	565.6	740.0	895.8
175.0		365.0	299.5	555.0		745.0	905.2
180.0	100.1	370.0	305.9	560.0	581.6	750.0	914.7
185.0	104.5	375.0	312.4	565.0	589.6		
190.0	108.9		318.8	570.0	597.7	i	



4 Instrument Verification

See the following pages of reports for individual equipment.



03-1333 Michael St Ottawa, ON K1B-3M9 Ph. 613 248-1999 Fax: 613 248-1997

4.1 FIT-103 Sludge Loading Flow

Flow Meter Conformance Report

Overall Meter: Passed
The flow meter has passed all of its tests with no significant fault detected.

Summary	Totaliser Information					
Coll Group: Electrode Group: Sensor Group: Transmitter Signal Group: Transmitter Driver Group: Transmitter Output Group:	Passed Passed Passed Passed Passed Passed	Fwd: (m^3) Rev: (m^3) Net: (m^3)	Start: 98184 17994 80190	End: 98187 17994 80193	Difference: 3 0 3	

CheckMaste	er Information	Post-Processing Information				
Serial No.: Firmware Version: Test Script Version:	20273-14 CM1.0.1099 Issue 20		1.00.1062 1.01.2017			
Next Calibration Date:	03/08/2021 1:50:12 PM	Download Date: Number of Tests Scored:	28/04/2021 2:20:37 PM 4			

Installation Comments:				
28/04/2021 2:23:01 PM				
20/04/2021 2.23.01 FM				
Date/Time:	Operator Signature	<u> </u>	Print Name	•
				QSTA1359 Iss.2
	**************************************		0 1	
	ABB Instrumentation Worl	d Flow Technology	Centres	
ABB Limited.	ABB Automation Inc.	ABB Australia Pty Ltd.		ABB Automation GmbH.
Oldends Lane, Stonehouse	125 East County Line Road	4 Bapaume Rd		Oransfelder Str. 2
Gioucestershire, GL10 3TA. U.K. Tel: +44 (0) 1453 826661	Warminster, PA 18974-4995 U.S.A. Tel: +1 215 674 6000	Moorebank, NSW 2170 Tel: +61-2-9821-0111		7079 Göttingen GERMANY rel: +49 (0) 551 905212
1CL *44 (U) 1433 025551	10. *1 213 0/4 0000	10. *01-2-3021-0111		CI. 743 (U) 331 303212



03-1333 Michael St Ottawa, ON K1B-3M9 Ph. 613 248-1999 Fax: 613 248-1997

4.2 FIT-102 Supernatant Flow

Flow Meter Conformance Report

 Customer Information
 Meter Information

 Customer:
 Owner
 Meter Owner: Meter Type: Sensor Stze / Pipe ID: Sensor Stze / Pipe ID: 100 mm
 MagNasler 100 mm

 CalMaster2 Owner:
 Pipe Status: Sensor Sertal No.: P/71185/2/1
 Full P/71185/2/1

 Vertflication Date:
 27/04/2021 2:14:31 PM
 Transmitter Serial No.: Tag: Location:
 VKH 299821 VKH 299821 Location:

Overall Meter: Passed
The flow meter has passed all of its tests with no significant fault detected.

Summary of Results			Totaliser Ir	nformation	
Coll Group: Electrode Group: Sensor Group: Transmitter Signal Group: Transmitter Driver Group: Transmitter Output Group:	Passed Passed Passed Passed Passed Passed	Fwd: (I) Rev: (I) Net: (I)	Start: 138403073 302992 138100080	End: 138405608 302994 138102614	2535 -2 2534

Installation Comments:				
28/04/2021 2:23:51 PN Date/Time:	Operator Signatur	re: P	rint Name: QSTA1359	155.2
	ABB Instrumentation Wo	rld Flow Technology C	entres	
ABB Limited. Oldends Lane, Stonehouse Gloucestershire, GL10 3TA, U.K.	ABB Automation Inc. 125 East County Line Road Warminster, PA 18974-4995 U.S.A.	ABB Australia Pty Ltd. 4 Bapaume Rd Moorebank, NSW 2170	ABB Automation GmbH. Dransfelder Str. 2 37079 Gottingen GERMANY	



03-1333 Michael St Ottawa, ON K1B-3M9 Ph. 613 248-1999 Fax: 613 248-1997

4.3 FIT-101 RAS/WAS Flow

Flow Meter Conformance Report

Overall Meter: Passed
The flow meter has passed all of its tests with no significant fault detected.

Summary of Results			Totaliser Ir	nformation	
Coll Group: Electrode Group: Sensor Group: Transmitter Signal Group: Transmitter Driver Group: Transmitter Output Group:	Passed Passed Passed Passed Passed Passed	Fwd: (m^3) Rev: (m^3) Net: (m^3)	Start: 301578 18259 283319	End: 301584 18259 283325	Difference: 6 0 6

CheckMaster Information		Post-Processing Information	
Serial No.: Firmware Version: Test Script Version:	20273-14 CM1.0.1099 Issue 20		1.00.1062 1.01.2017
Next Calibration Date:	03/08/2021 1:50:12 PM	Download Date: Number of Tests Scored:	28/04/2021 2:20:37 PM 4

Installation Comments:				
28/04/2021 2:24:41 PN	ı			
Date/Time:	Operator Signatur	re:	Print Name:	QSTA1359 Iss.2
	ABB Instrumentation Wo	rld Flow Technology	Centres	
ABB Limited. Oldends Lane, Stonehouse Gloucestershire, GL10 3TA, U.K. Tel: +44 (fil. 1453 825651	ABB Automation Inc. 125 East County Line Road Warminster, PA 18974-4995 U.S.A. Tel: +1 215 674 6000	ABB Australia Pty Ltd. 4 Bapaume Rd Moorebank, NSW 2170 Tel: +61-2-9821-0111	Dransfelder 8	gen GERMANY



03-1333 Michael St Ottawa, ON K1B-3M9 Ph. 613 248-1999 Fax: 613 248-1997

4.4 FIT-104 Sewage Influent Flow

Flow Meter Conformance Report

 Customer Information
 Meter Information

 Customer:
 Owner
 Meter Owner: Meter Type: Sensor \$12e / Pipe ID: 350 mm
 MagMaster 350 mm

 CalMaster2 Owner:
 Pipe status: Full Sensor Sertal No.: 3462/19300
 3462/19300
 VKH 265890

 Verification Date:
 27/04/2021 3:08:53 PM
 Transmitter Sertal No.: VKH 265890
 Transmitter Sertal No.: TymTag Location: Location

Overall Meter: Passed
The flow meter has passed all of its tests with no significant fault detected.

Summary of Results			Totaliser Ir	nformation	
Coll Group: Electrode Group: Sensor Group: Tranemitter Signal Group: Tranemitter Driver Group: Tranemitter Output Group:	Passed Passed Passed Passed Passed Passed	Fwd: (m^3) Rev: (m^3) Net: (m^3)	Start: 14301208 1419 14299789	End: 14301217 1419 14299798	Difference: 9 0 9

CheckMaster Information		Post-Processing Information	
Serial No.: Firmware Version: Test Script Version:	20273-14 CM1.0.1099 Issue 20		1.00.1062 1.01.2017
Next Calibration Date:	03/08/2021 1:50:12 PM	Download Date: Number of Tests Scored:	28/04/2021 2:20:37 PM 4

Installation Comments:			
28/04/2021 2:25:47 PM			
Date/Time:	Operator Signatur	e:	Print Name: QSTA1359 Iss.2
	ABB Instrumentation Wor	ld Flow Technology	Centres
ABB Limited. Oidends Lane, Stonehouse Gloucestershire, GL10 3TA, U.K. Tel: +44 (0) 1453 826661	ABB Automation Inc. 125 East County Line Road Warminster, PA 18974-4995 U.S.A. Tel: +1 215 674 6000	ABB Australia Pty Ltd. 4 Bapaume Rd Moorebank, NSW 2170 Tel: +61-2-9821-0111	ABB Automation GmbH. Dransfelder Str. 2 37079 Göttingen GERMANY Tel: +49 (0) 551 905212



4.5 FIT-301 Plant Effluent Flow

Flow Meter Instrument Calibration/Verification Report Date: April 27 2021

As Found Results

Client Details

O.C.W.A. Seaway Valley Contact Mark Lauzon

613-223-8678

Calibrations by: Tim Stewart Capital Controls

613-248-1999

Instrument Details

Manufacturer Serial Number Location

Process Tag ID Output

OCM III 011303101XY Prescott W.W.T.P.

Plant Effluent FIT-301 4-20 mA

Programming Paramaters

12 inch Parshall Flume

Blanking Distance = 30.482 cm Mode = Flow Relay 1 de-enrgizes on low flow

Exponential device Ratiometric Range = 0-209.6 l/s

Height of max head = 45.68 cm Height of sensor = 125.84 cm

Calibration Equipment

Make Fluke Meter Model 725 Serial # 8759025

Level Stand

Test Procedure

Level stand to simulate level and flow

Pass/Fail Criteria: 5% of Full Scale Errors are expressed in percentage of Full Scale

Level Calculated Flow Instrument Display Display Error Expected mA Output Actual mA Output mA Output Error

0.0 cm	6.3 cm	32.0 cm
0.00 l/s	9.710 l/s	120.62 l/s
0.00 l/s	10.25 l/s	123.68 l/s
0.00%	0.23%	1.46%
4.00 mA	4.74 mA	13.22 mA
4.12 mA	5.01 mA	13.45 mA
0.75%	1.68%	1.44%

Comments

The instrument under test has passed the annual calibration.



03-1333 Michael St Ottawa, ON K1B-3M9 Ph. 613 248-1999 Fax: 613 248-1997

4.6 FIT-701 Sewage Pumping Station # 5 Flow

Flow Meter Instrument Calibration/Verification Report Date: April 27 2021

As Found Results

Client Details Instrument Details

 Customer
 Seaway Valley O.C.W.A
 Manufacturer
 Rosemount

 Contact
 Mark Lauzon
 Model
 8712DR12N0M4

 613-223-8678
 Serial Number
 960261974

 Calibrations by:
 Tim Stewart
 Doubut
 4-20 mA

Capital Controls Process P.S. #5 Sewage Flow

. 613-248-1999 Tag ID FIT- 701

Programming Paramaters Calibration Equipment

 Units
 m3/day
 Model
 FUIXe
 Rosemount

 Full Scale
 17280 m3/day
 Serial #
 8759025
 21040206

Cal Factor 0950805209226005#

Errors are expressed in percentage of Full Scale

4-20 mA = 0-17280 m3/day

Test Procedure Pass/Fail Criteria: 5% of Full Scale

Simulation using flow tube simualtor

					Avg Error	Results
Simulated Value	0.00 ft/s	3.00 ft/s	10.00 ft/s	30.00 ft/s		
Instrument Display	0.00 ft/s	3.00 ft/s	10.00 ft/s	30.00 ft/s		
Display Error	0.00%	0.00%	0.00%	0.00%	0.00%	Passed
Expected mA Output	4.00 mA	5.60 mA	9.33 mA	20.00 mA		
Actual mA Output	4.02 mA	5.62 mA	9.35 mA	20.00 mA		
mA Output Error	0.13%	0.13%	0.13%	0.00%	0.07%	Passed

Comments

The instrument under test is within error tolerance and has passed the annual calibration.



Appendix A- Equipment Calibration Certificates



//www.pylonelectronics.com

Pylon Electronics Inc.

147 Colonnade Hoad

Page Jof .

Ottawa, ON K2E 7_9

CERTIFICATE OF CALIBRATION

MULTI FUNCTION PROCESS Description

Model Number 725 Justrument Id N/4 Manufacturer FLUKE.

Customer Name CAPITAL CONTROLS

Work Order N0921415 Serial Number 8759025 Cal Procedure 667581 Cal Date 31 Mar 2021 52 Weeks Recall Cycle Next Cal Date 31 Mar 2022

Purchase Order PO REQUIRED

Culibration Environment: Temperature 23.5 °C

Reimine Humidity 32.6 % RD

Received Condition; Within Toleracce Completed Condition: Within Tolerance Remarks: TAB OF STAND IS BROKEN.

Standards Used to Establish Traccability

CALIBRATOR WITH SCOPE OPTION MULTIMETER

Model 5522A-SC1100 34401A

Asset # 240-1210 354-933

Call Disc Date 21 Dec 2021 22 Sep 2021

Fights confide coul, with time of california, the closer listed increment means exchangle all of the excitations defined in the 1sst Data Sheet (TDS), where it between indicated. The Empfished received and completed resulting or all the TWS quantizations we began write precedency and/or specification(s) referenced on the TDS inclusive means are included. Any scattering computation is a variety of means and the TDS inclusive means are included in the TDS inclusive means and in many computations. ocupe instruments, performs economics rise too limits downs organize the last cate sceed

The above listed main ment has been cultivated using standards that are cheenile north biocomplical System of Units (SE faceogle a System) Metalogued houts, a feach as NRC or NIST). Eylor a quality system made the recomments of astalliating 17025.2017. Unless otherwise specifiest. Pylor and stall is a minus can of a 4-1 ratio between the represent under that and the measurement system.

This report consists of two parts with operationage in ordering schemes; the Cortificate of Calibration and the Jest Data Sheet (TDo), Copyright to this ngost is owned by the issuing tabacology and may not be agreed and, other the full, compiler with his print whiley promission of the issuing That data his bound and Proof has leftly resolve the atmost integer quotients of renwice. Confidence remerks identify if adjustments were performed.

Metocogist: 975 Quality Assuration: 302 Directof Essue; 31 Mar 2021 Fission 18

HALIFAX MONTREAL OTPAWA TORONTO EDMONTON CALGARY



Page 1 of 4

lodel:		erial:	N0921415 8759025 667581		
	turer: FLUKE Pr CAPITAL CONTROLS C	oc. Rev.: il Oate:	01-Apr-2014 31-Mar-2021		
TEST	725 Fluxe	VA Terms 151	HESU	LIS	SECTION S
985.	TEST DESCRIPT ON	MIN	AS FOUND	FINAL	MAX
P. 25	UPPER DISPLAY VOLTAGE MEASUREMENT TE	STS			
	APPLIED (V)	٧	ν		٧
	O	-0.002	2CC.D		0.002
	15	14.995	15.001		15.QD5
	30	29.992	30.004		30,000
P.28	LOWER DISPLAY MV/TC MEASUREMENT TESTS	S			
	APPLIED (V)	V	ν	٧	ν
	0.00 e:	-0.02 m	0.00 m		0.02 m
	45.30 m	44.97 m	44.99 m		45.00 m
	90.00 m	89.96 m	m 63.88		90.04 п
P. 27	LOWER DISPLAY VOLTAGE MEASUREMENT TE	STS			
	APPLIED (V)	V	٧	γ	ν
	0.000	-0.002	0.000		0.002
	10.000	9.993	9.599		10.004
	20.000	19.994	19.009		20.000
P. 26	UPPER DISPLAY MA MEASUREMENT TESTS				
	APPLIED (A)	A	A	A	А
	4,000 m	3.997 m	3.999 n		4,003 1
	12.000 m	11 995 m	12.001 m		2.005
	24.000 m	23.993 m	24.004 □		24.007



Page 2 of 1

	725 Seri		8759025		
TEST		MIN	AS FOUND	FINAL	MAX
REF. P. 29	TEST DESCRIPT ON LOWER DISPLAY MA MEASUREMENT TESTS	IMEN	NO FOUND	FINAL	INION
P. 60	APPLIED IA)	۸	A	Δ	Α
	4.000 m	3.997 m	4.000 m	,	4.003 r.
	12.000 m	11.286 m	12,000 m		12.005 m
	24.000 m	23 993 m	24,002 m		24.007 m
	21.000 11	20 200 11	E-loge III		11104
P. 30	LOWER DISPLAY FREQUENCY MEASUREMENT T	ESTS			
	APPLIED FRQ (Hz)	ŀγ	Hz	Hz	112
	'VPPSQ 10k	9.98 K	10.CC 4		10.02 k
P. 31	LOWER DISPLAY FREQUENCY SOURCE TEST				
	TLOJIPU" (Hz)	hz	Hz	Ha	Hz
	10 k	9.975 k	10.000 k		10.025 k
P. 32	LOWER DISPLAY 4-W RESISTANCE MEASUREME	NT TESTS			
	APPLIED (Ω)	72	55	Ω	YS
	15	14.90	14.99		15.1D
	250	349.90	349.97		350.10
	€00	499.5	499.3		5DC.5
	1500	1499.5	1499.9		1500.5
	3200	3° 93.0	3199.7		3200
P. 33	LOWER DISPLAY 3-WIRE RTD MEASUREMENT TESTS				
	APPLIED (Ω)	1.1	£ à	\$13	Ω
	350	349.80	349.25		350.20



Page 3 of 4

odel:		rial:	8759025	u TO	
TEŞ"		MIN	AS FOUND	FINAL	MAX
P. 34	TEST DESCRIPTION LOWER DISPLAY T/C MEASUREMENT TESTS		7.01 ballo	THINE	1 1000
	APPLIED: "C! (V)	%G	90	°C	10
	C 0.000 m		-0.2		0.7
P. 35	LOWER DISPLAY T/C SOURCE TEST				
	APPLIED (°C)	"C	°C	"C	°C
	С	-0.7	-0.1		0.7
P. 36	LOWER DISPLAY MA SOURCE TESTS				
	QUTPUT (A)	A	A	A	A
	4 n	8.9972 m	3.9995 m		4.0028 r
	12 m	11.9958 m	11.5986 ri		12.0344
	24 m	23.9932 m	23.8980 m		24,0068
P. 37	LOWER DISPLAY mV SOURCE TESTS				
	OUTPUT (V)	V	V	V	٧
	0.0C TI	-0.020 m	a.cca ns		0.020 T
	45.00 m	44.970 m	44.997 m		45.030 n
	100.00 m	99.960 m	99.998 mi		100.G4D
	LOWER DISPLAY YOLTAGE SOURCE TESTS				
	DUTPUT (V)	V	V	٧	٧
	0.000	-0.002	0.000		0.002
	5.000	4.9970	5.00Cf		5.0030
	10.00G	9.8960	10.0000		10.0040



Page 4 of 4

			RESU	LTS	
	TEST DESCRIPTION	MIN	AS FOUND	F NAL	MAX
P. 38	LOWER DISPLAY RESISTANCE SOURCE TESTS				
	CUTPUT (Ω)	CL.	Ω	15	Ω
	15	14.9	15.0		15. I
	360	359.9	360.0		350.1
	500	499.5	500.0		500.8
	1500	1199.5	1499.9		1500.5
	3200	3199.0	3199.8		3200
P. 39	PRESSURE MODULE INPUT				
	(WITH 700 SERIES PRESSURE MODULE)				
	TI D SPLAY SHOWS (PSI)	Pasa / Fall	n/a		

CapitalContrels Flectrical/Contrel Paralle - PLC/SCADA Programming - Instrumentation California

03-1333 Michael St Ottawa, ON K1B-3M9 Ph. 613 248-1999 Fax: 613 248-1997

						Calification2 Call Certificate
ARR	ABB Limited					AUB
	Ca	CalMaster2 Verification System Certificate of Calibration	on System C	ertificate of C	alibration	
Contract Number R	R/64100/1/1 Issue 20	Califinators	Califinator 2 Sarial Number	QK220000295424		Einstrument Sensi Number 20273 Softwara Revision Date 2010/2008
		CalMaster2 Values	ues			
		Current Value	t Value	Tost Procedure		
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		Equipment Calibration Data	bration Data			
		Eucipment	Serial Sumber	Celibration Expiry Date		
		Control Source		24000000 04000000		
			The second	THE PARTY OF THE P		
Calibration Date	03/08/2024				Next Ca	Next Calibration Due Date 03/08/2021
		This certifies that the CalMaster2 unit has passed Calibration. All equipment used is traceable to National and International atandards. All CalMaster2 equipment supplied has been upgraded to current standards.	of the CalMaster2 us traceable to Nation of supplied has be-	This certifies that the CalMaster2 unit has peeded Calibration. julpment used is traceable to National and International stand tester2 equipment supplied has been upgraded to current sits	ation. standards. nt atandards.	
Signed	Maker					
Carbrated by T	Mark Thorne					Date 2 Aug 2020
For and on pehalt of APE Limited	Lixiled					GSTA1320 Issue I
						Factor 1 mi 1





F-R Tecnologias de Flujo, S.A. de C.V. Ave. Migue de Cervartes 111 Compleja insustrial Chihushua Chihushua, Chihushua 21126 Tel. 011 52 (614) 425-7010 Fax. 011 52 (614) 425-7010

9/16/2020

Certificate Of Calibration And Traceability To NIST Consistent with ISO 10474 3.1B

Equipment Name: CALIBRATOR

Model Number: 8714D Serial Number: 21040206

CAPITAL CONTROLS AND INSTRUMENTATIO Customer:

Customer P.O.: P33023 RMA Number: N/A 9/16/20 Date Calibrated:

The accuracy and calibration of all instruments used in this calibration are traceable to the National Institute of Standards and Technology. The instruments and test software used to perform the calibration are as follows:

Test Equipment

Instrument	Rosemount Instrument Number
Digital Multimeter	CM3-1474
Digital Multimeter	CM3-0335
tandard Resistor	CM3-0331
herme-hygrometer	CL-1838
Test Software	Ver 4.0 Build 3

Calibration Data

Switch Position	As Received	After Calibration	Accuracy	Yearly Drift Specification
20	30.00293	30,00009	+-,05%	± 0.100%
10	10.00018	10.00018	1-,10%	± 0.100%
3	2,99961	2.99961	+10%	± 0.100%

Recommended Calibration Date: 9/16/2021

Measuring and test equipment used in the manufacture and inspection of the above item is directly traceable to the National Institute of Standards and Technology. This traceability is intended to satisfy the intent of MIL-STD-45662, Notice 1.

Rolando Mata Quality Manager

This certificate is produced by an electronic data system and is valid without signature.

VERIFIED BY

ENGD03

Rev C April 27, 2020

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